

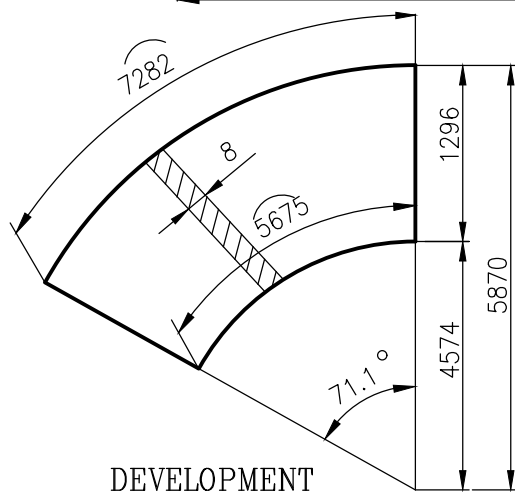
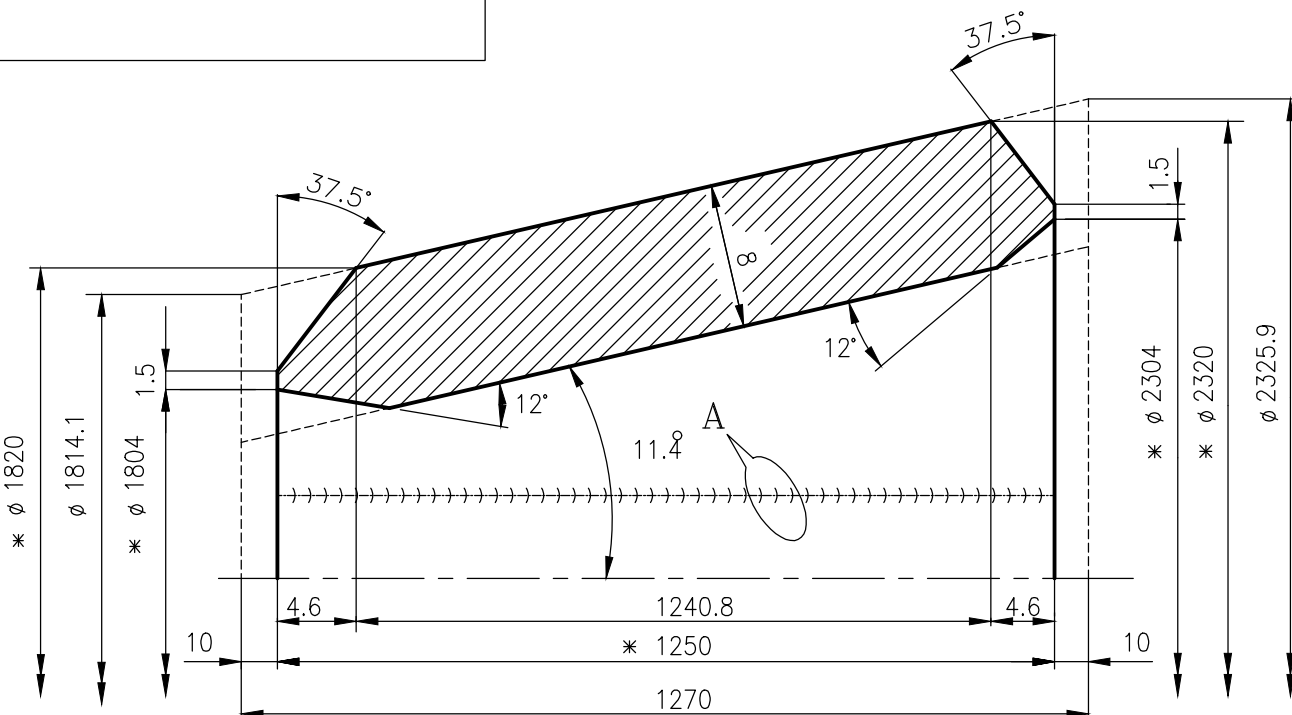
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ALL DIMENSIONS ARE IN MILLIMETRES

REV 01	DATE	ALTERED
		APPROVED

STYLE - D

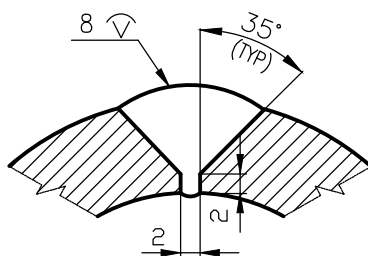
12.5



DEVELOPMENT

NOTES:-

01. 100 % RT ON WELD.
02. * THIS INDICATES THE FINAL FINISHED DIMENSION.
03. DOTTED LINES SHOWS THE REDUCER BEFORE MACHINING.



DETAIL-A

PLATE THK =8 6830 x 2150	ASTMA387GR.11CL2	C	527.235
VAR NO.	DESCRIPTION	MATL. CODE MATL. SPECN.	UNIT.WT.(Kg) QTY.



BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE
CHENNAI 600 017

NAME	SIGN	DATE	NO. OF VAR
DRN. PRADEEP KUMAR		22.03.19	
CHD. TRINADHA RAO		22.03.19	
APPD. R.SESHAGIRI		22.03.19	

DEPT CODE	GRADE OF UNTOL.DIM C / M / F	SCALE N.T.S	WEIGHT (KG) 527.235	REF. TO ASSY./OLD DRG.	ITEM NO.	NO. OF ITEMS
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TITLE

PLATE FORMED REDUCER
OD2320x8/OD1820x8

NTS

DRAWING NO.

4-80-655-83180

REV

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Size A4